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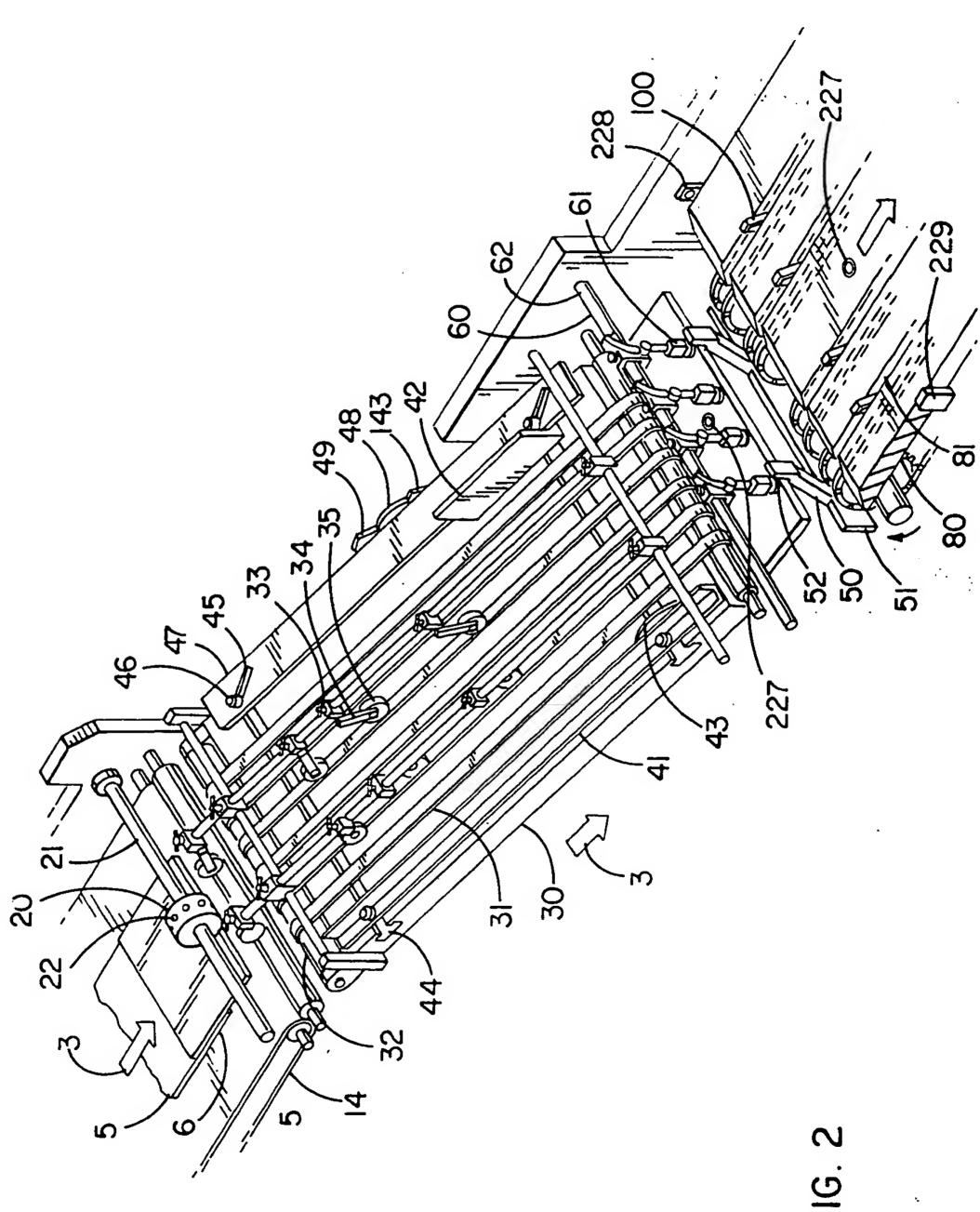
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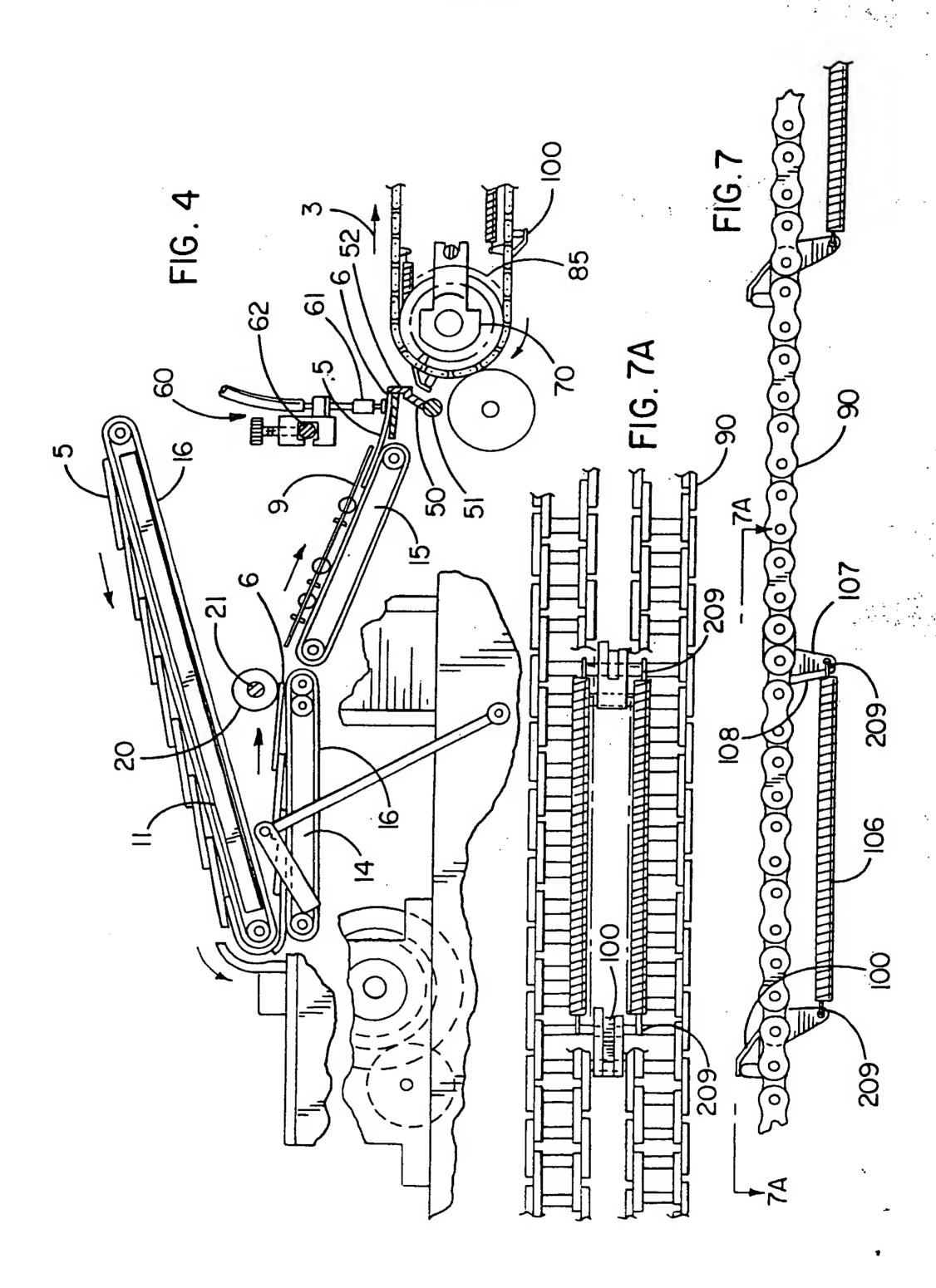
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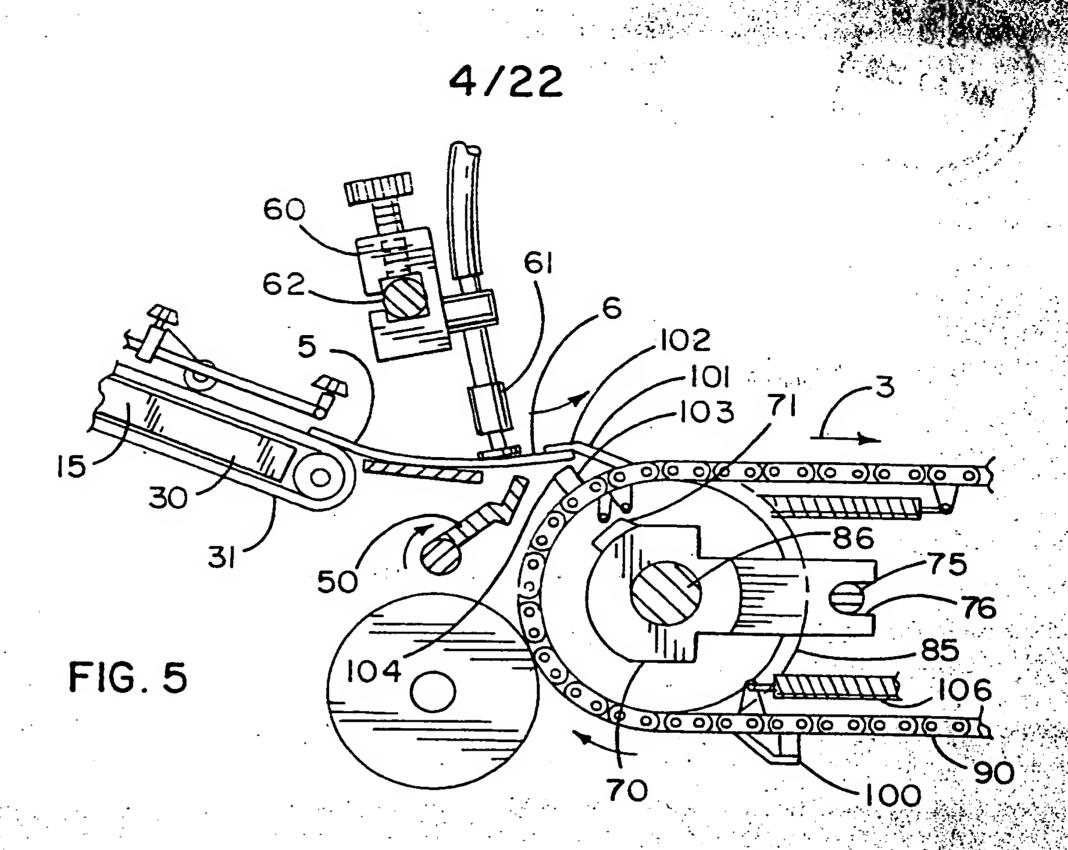
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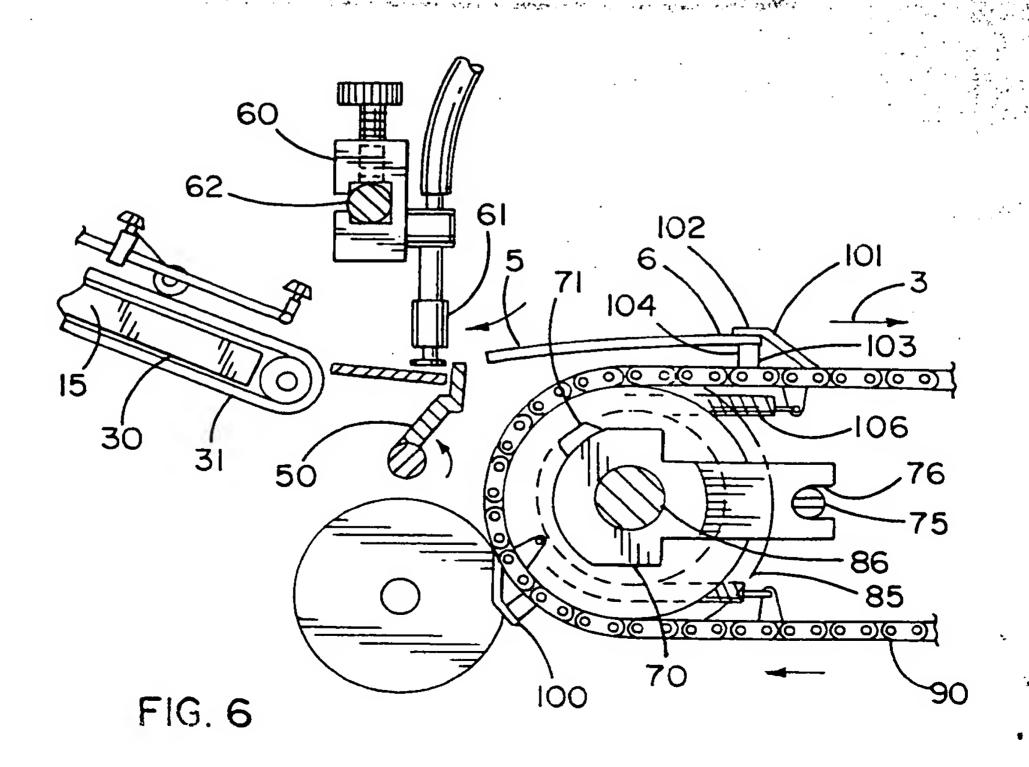
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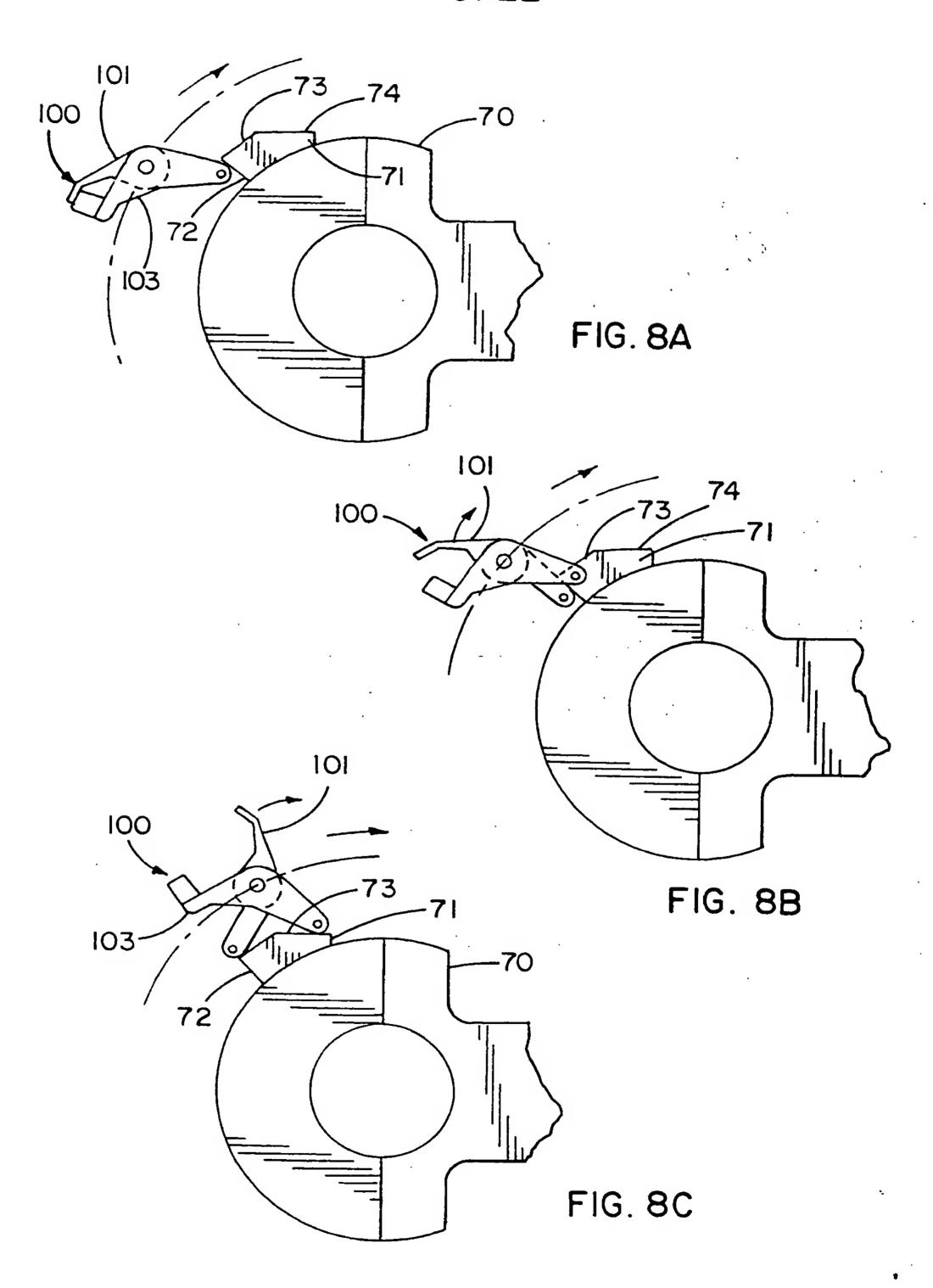


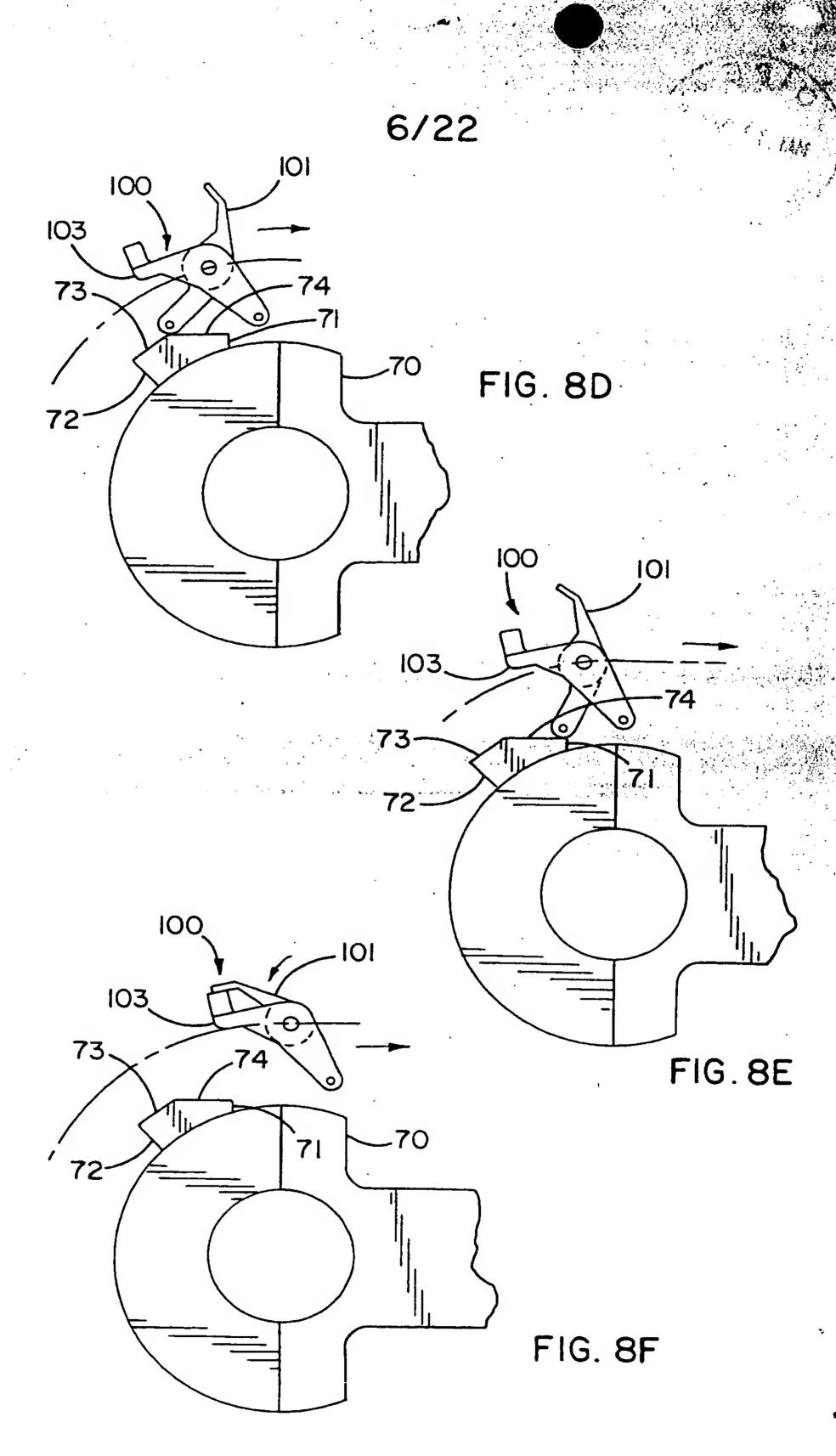


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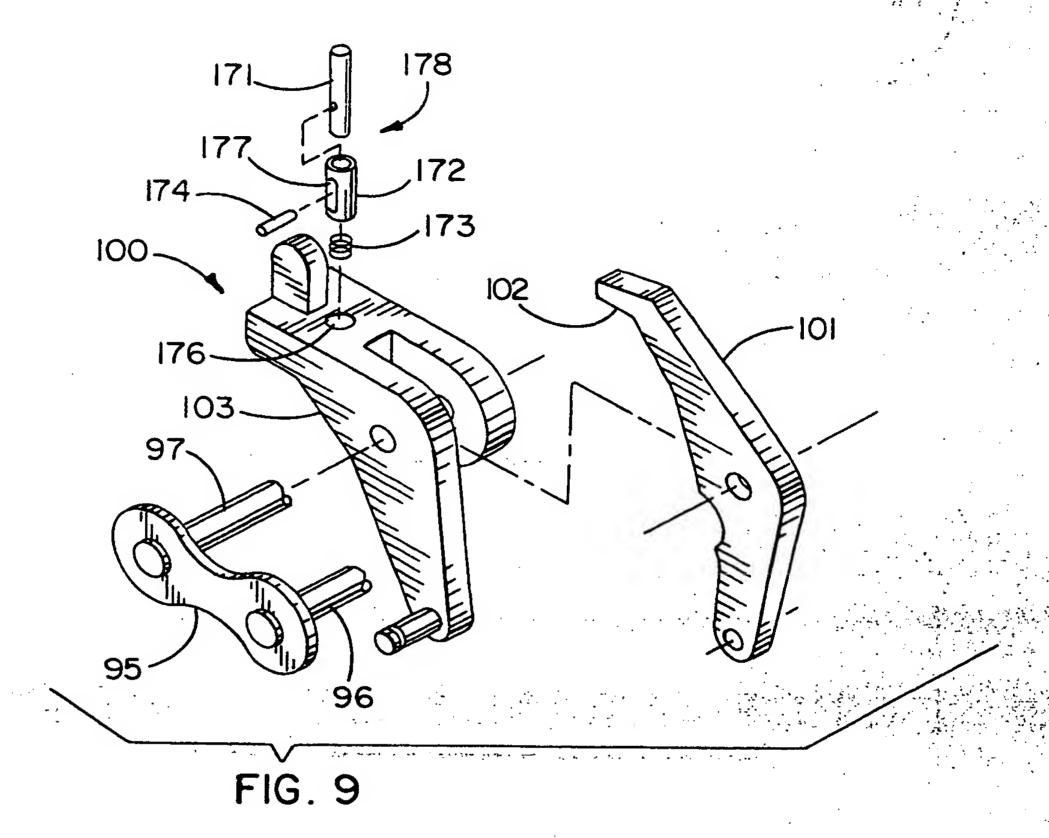


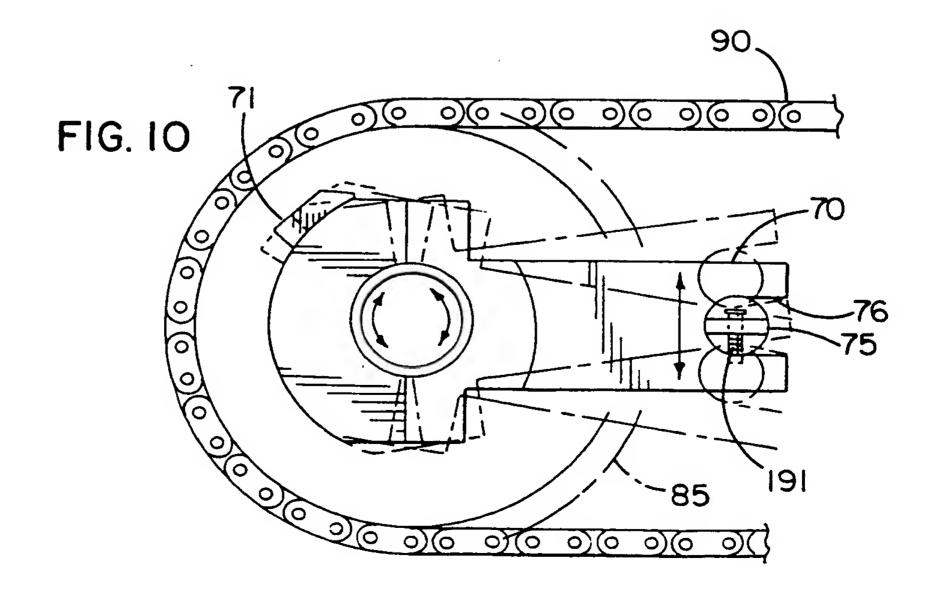




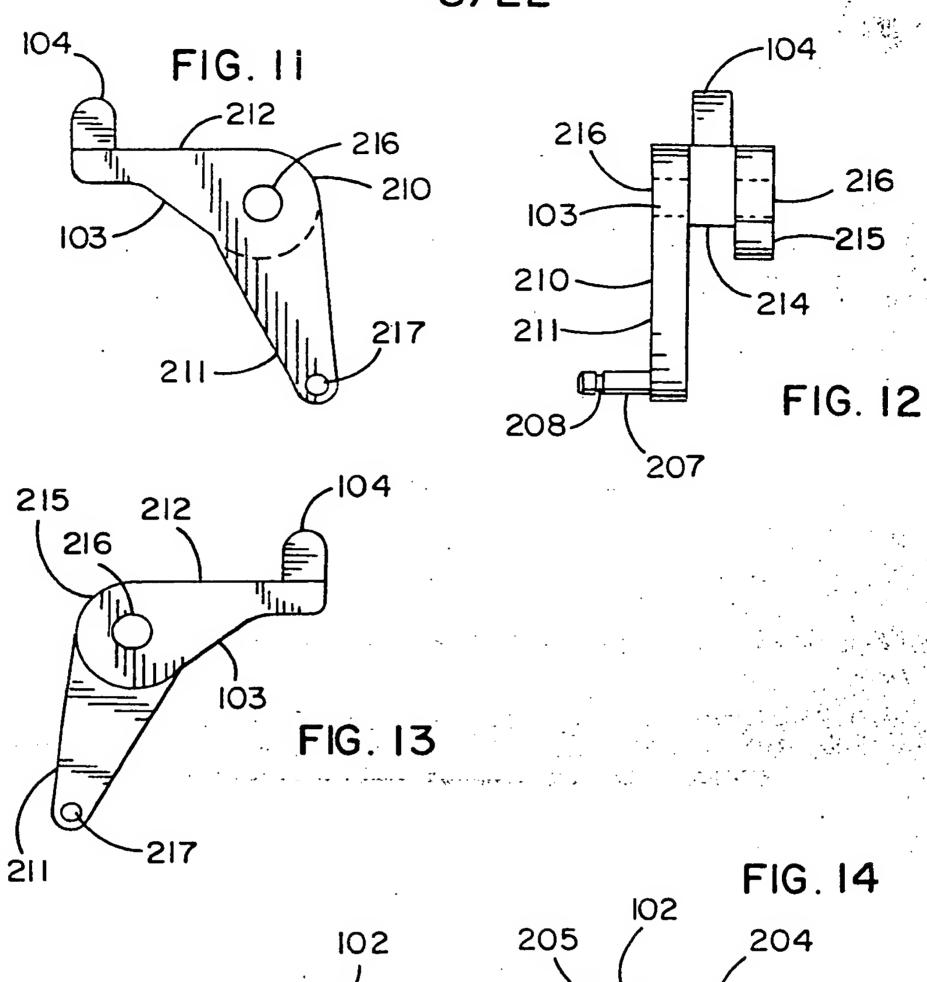


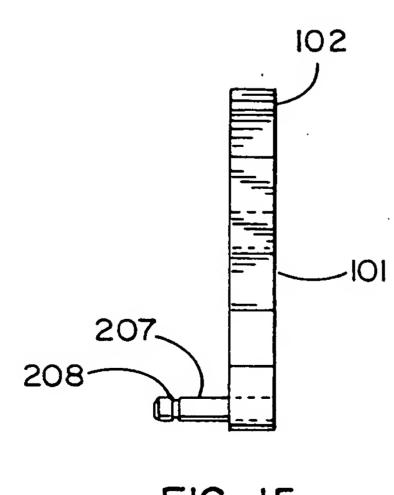






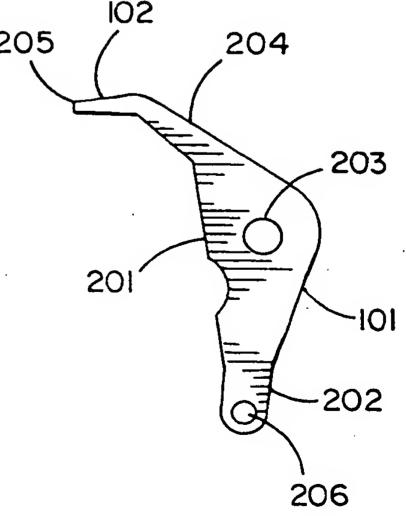


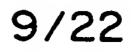




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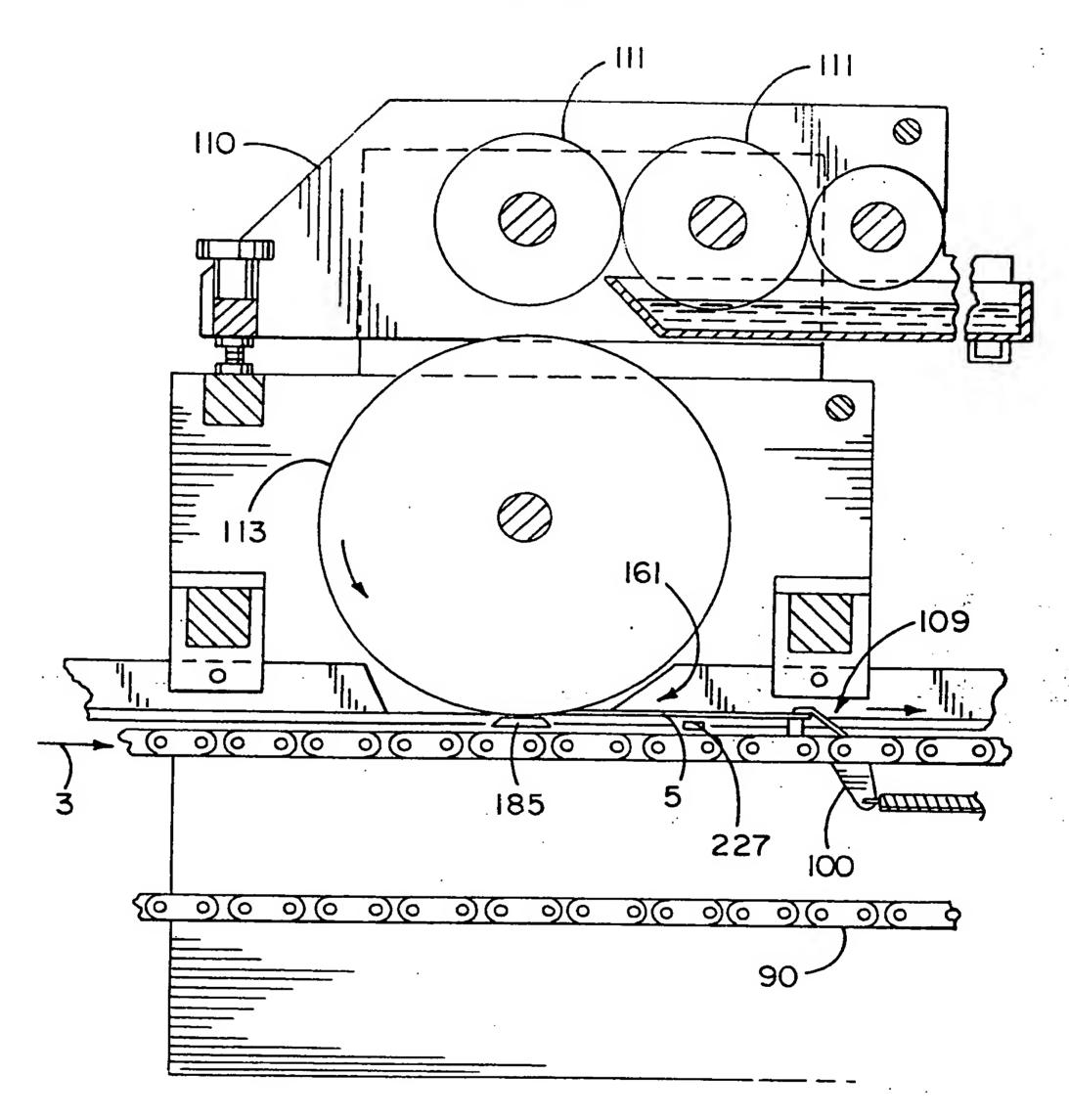
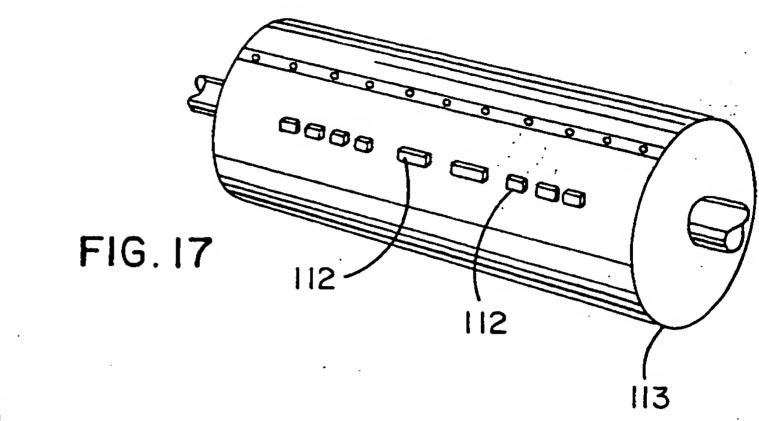
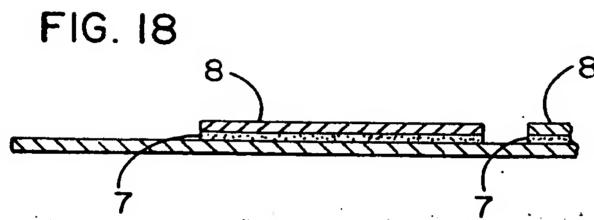
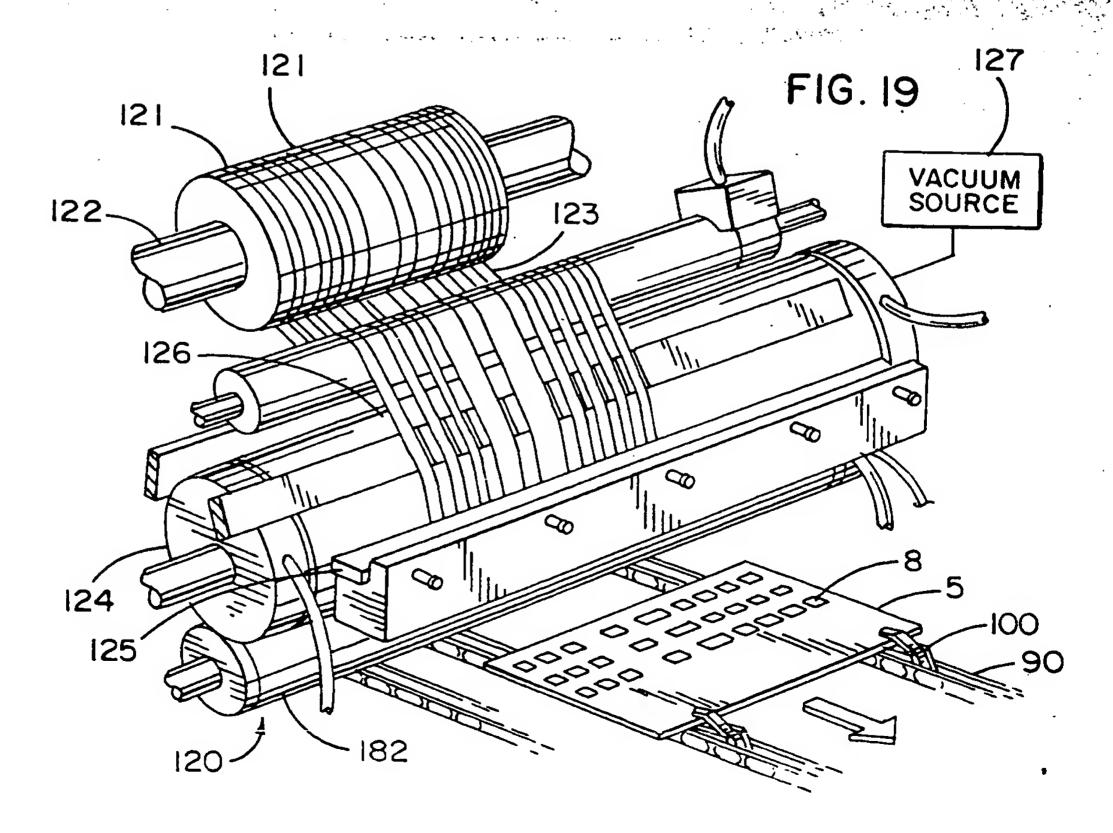
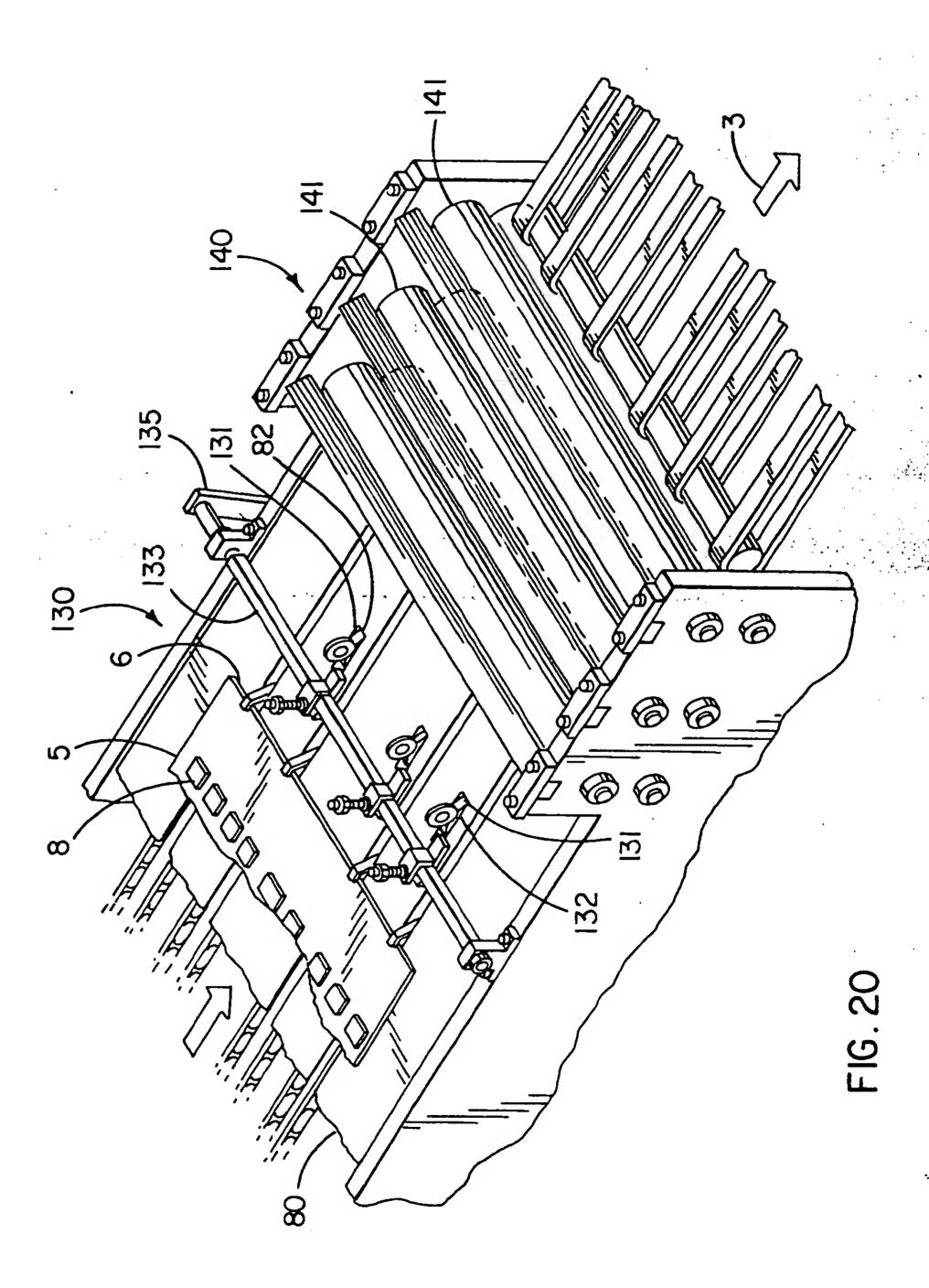


FIG. 16

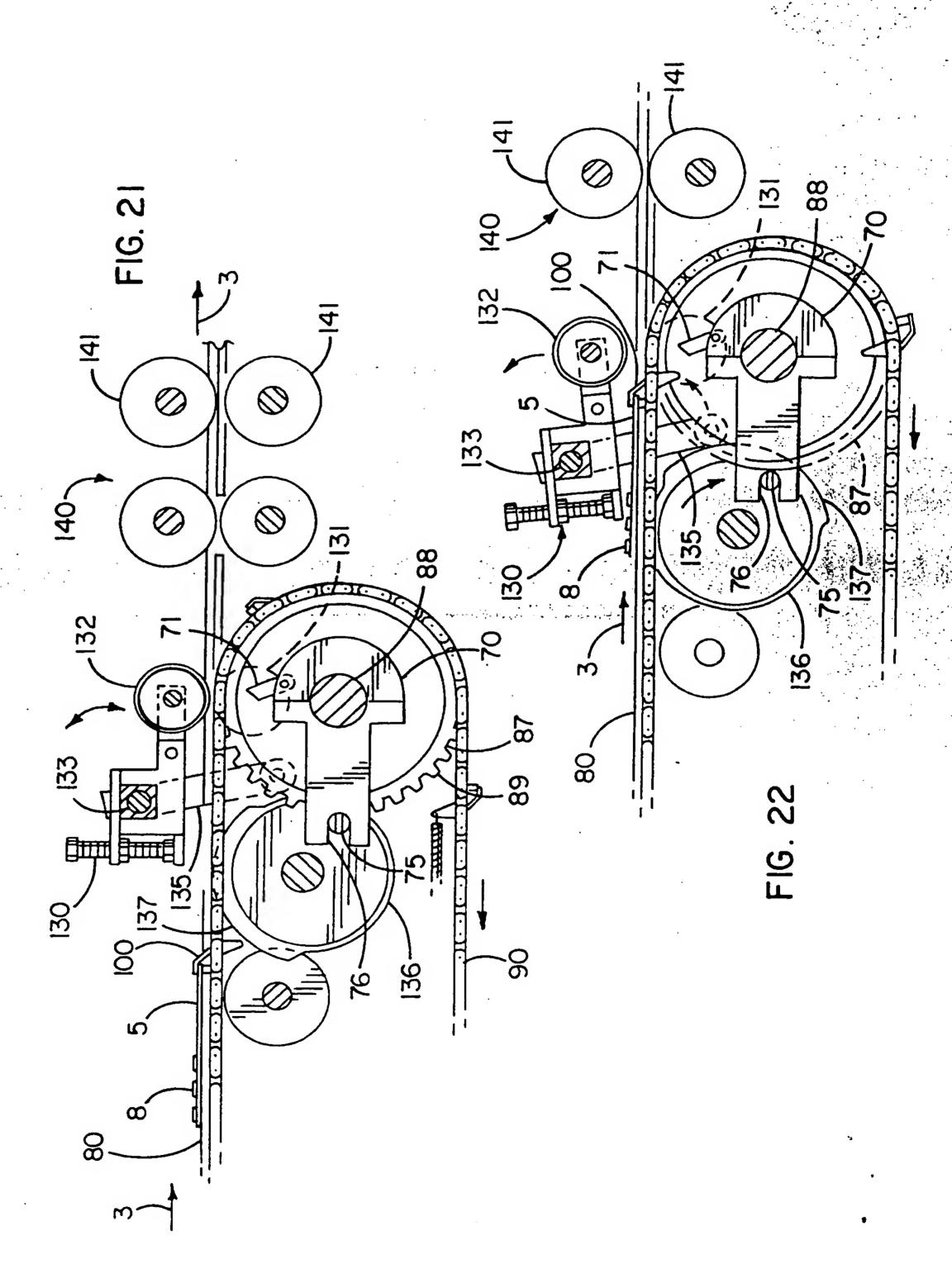


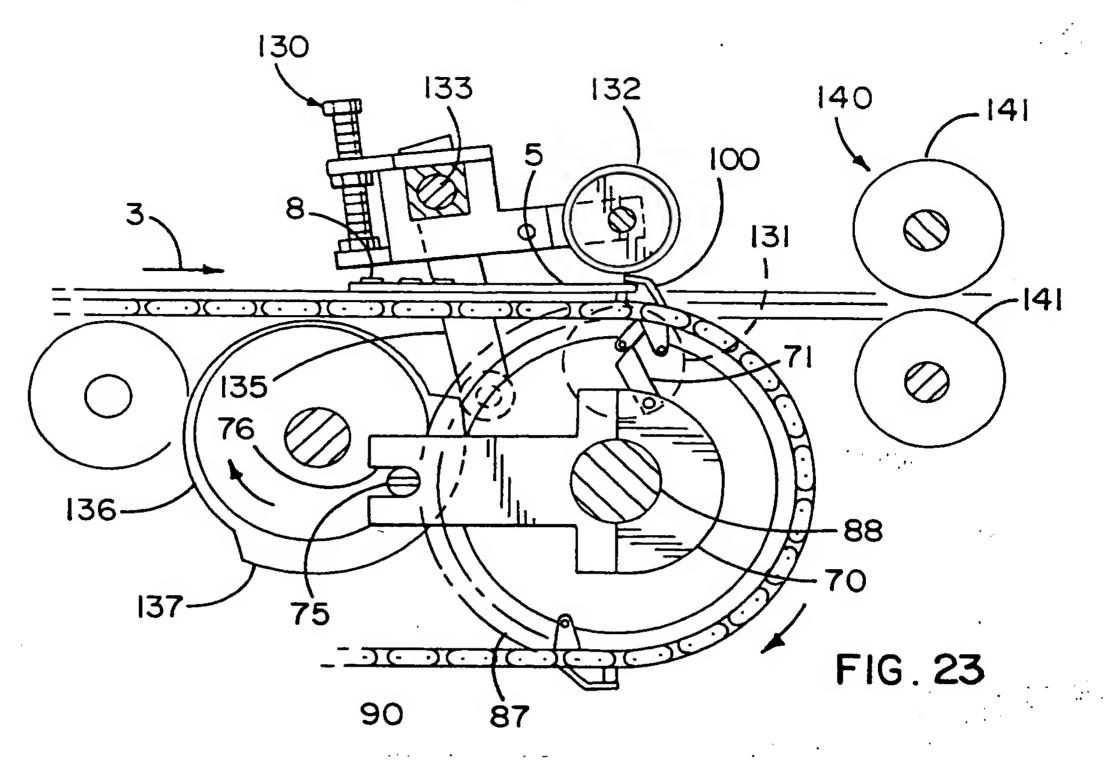


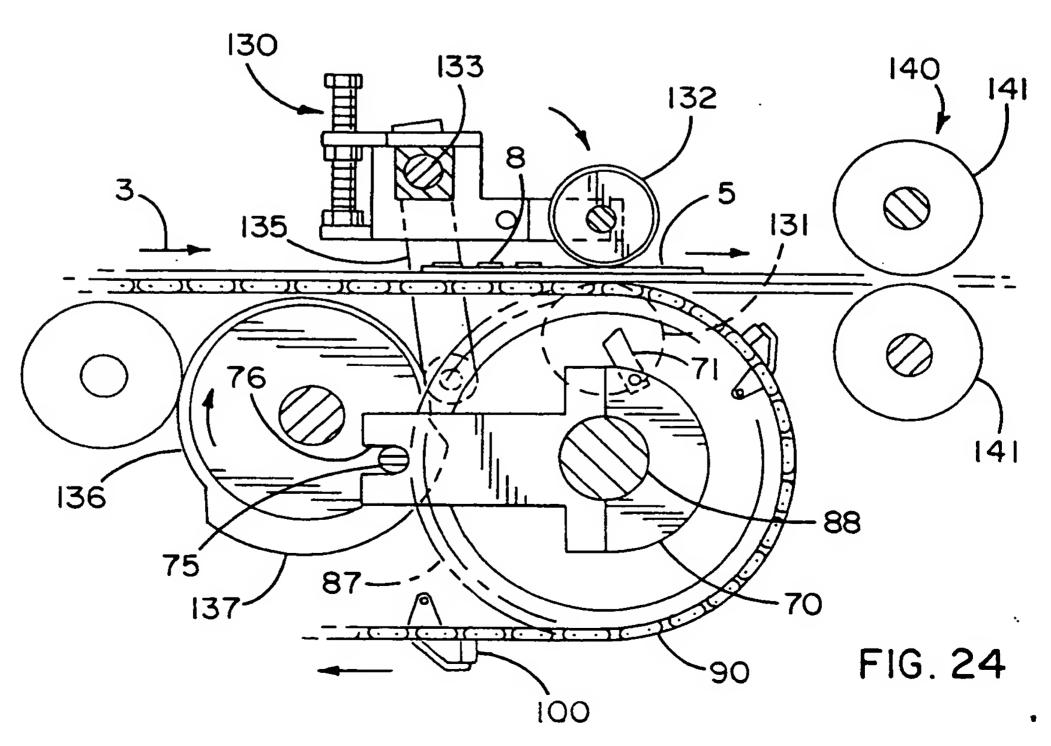


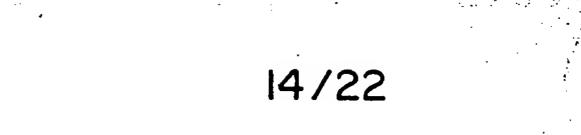


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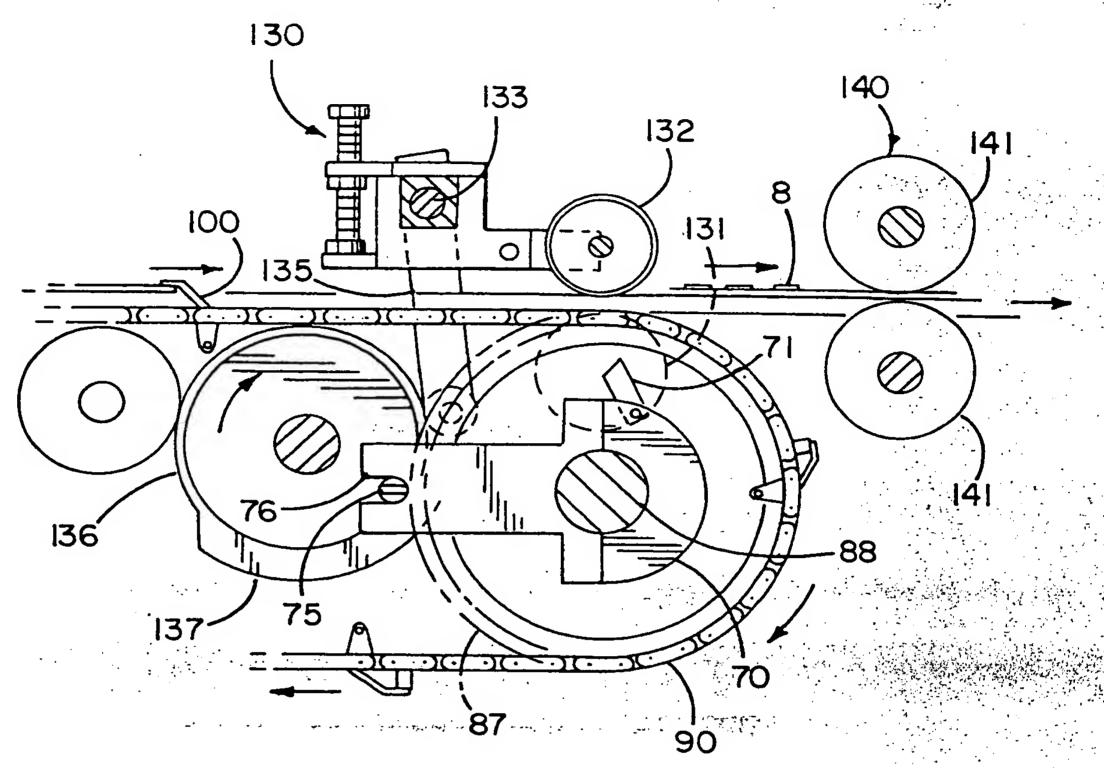
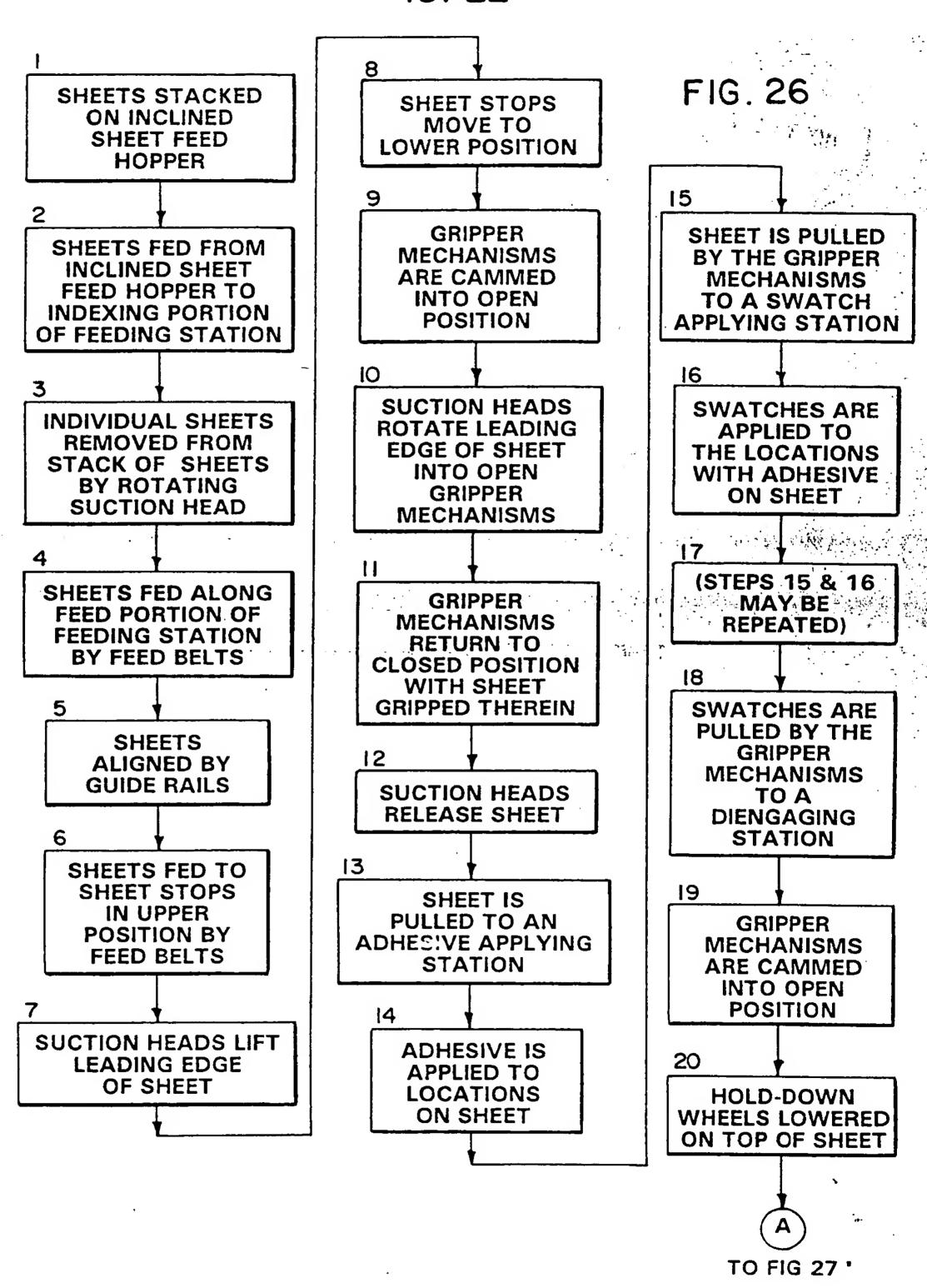
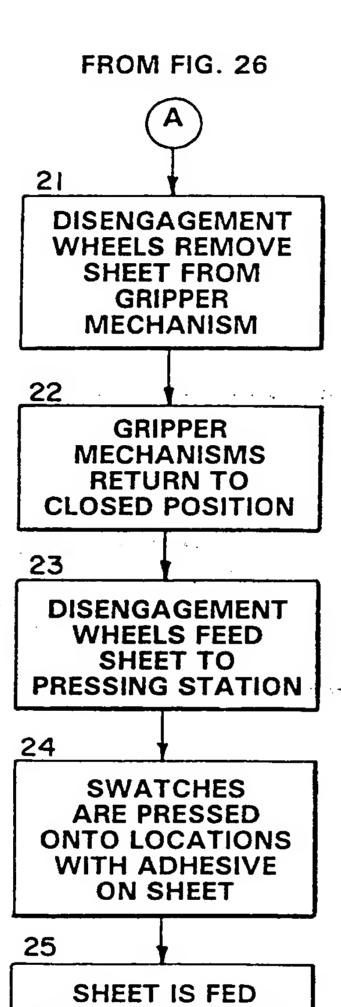


FIG. 25



eren.



OUT OF PRESSING STATION

END

* 1.2_t

FIG. 27

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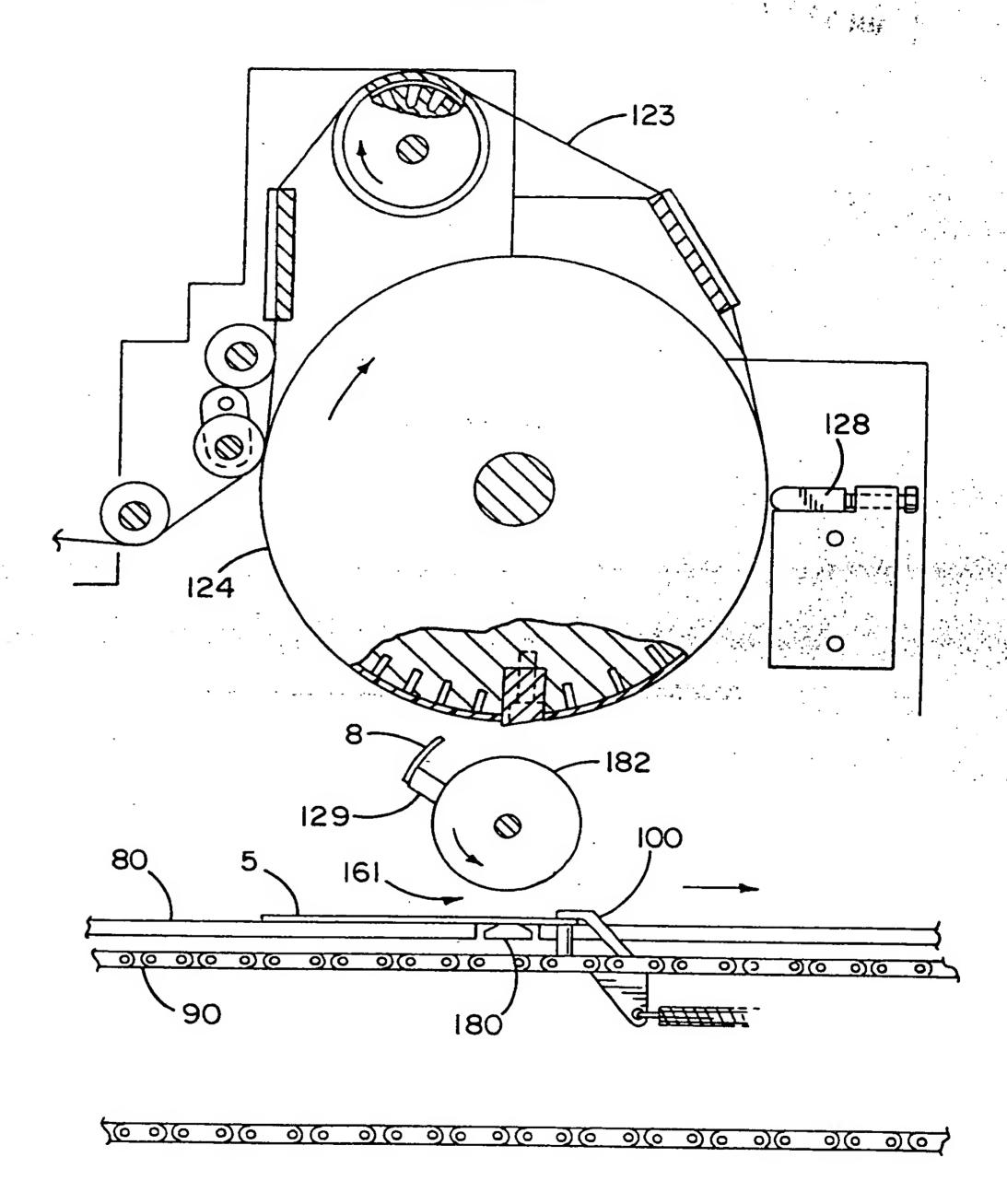


FIG. 29

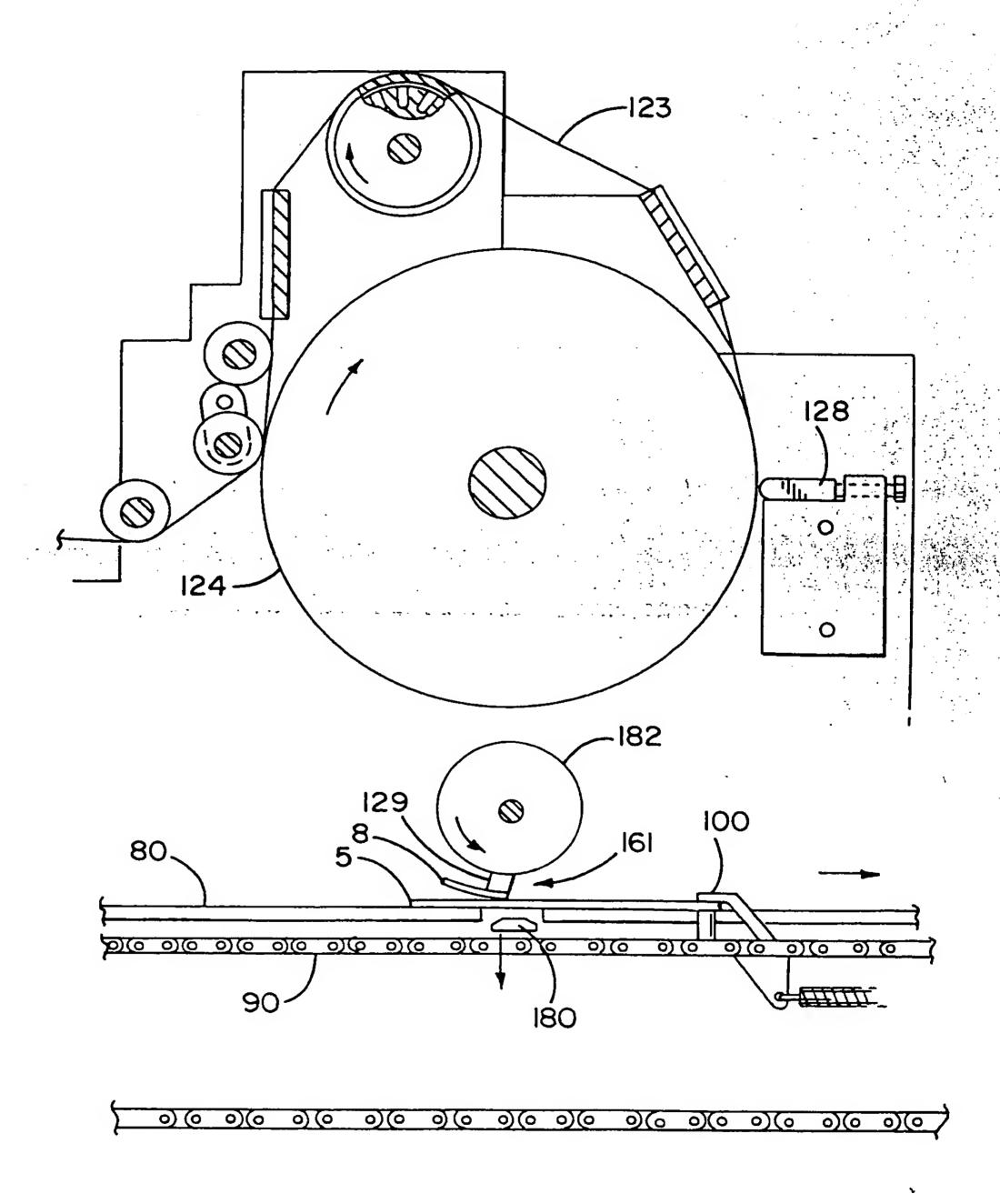


FIG. 30



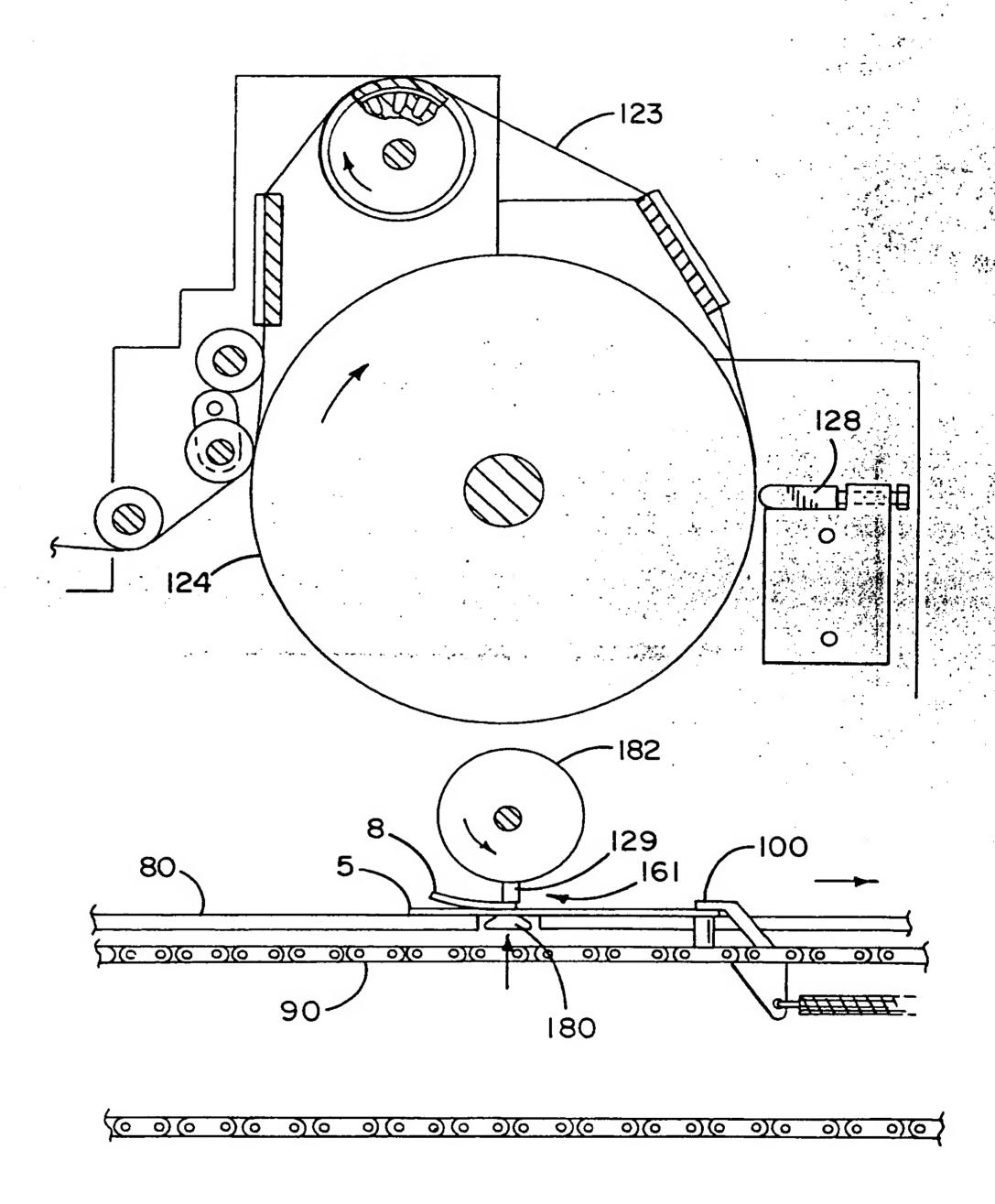


FIG. 31

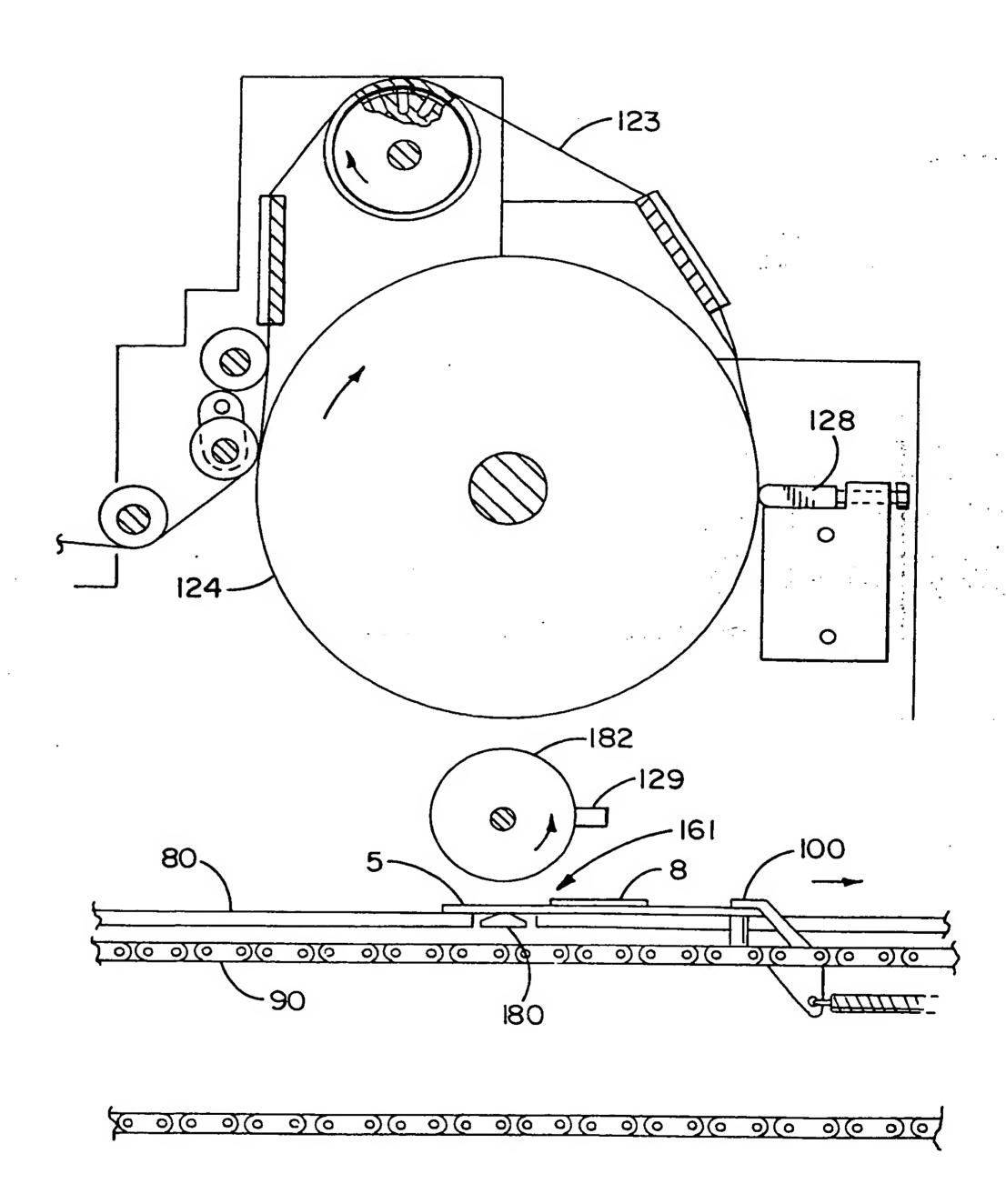
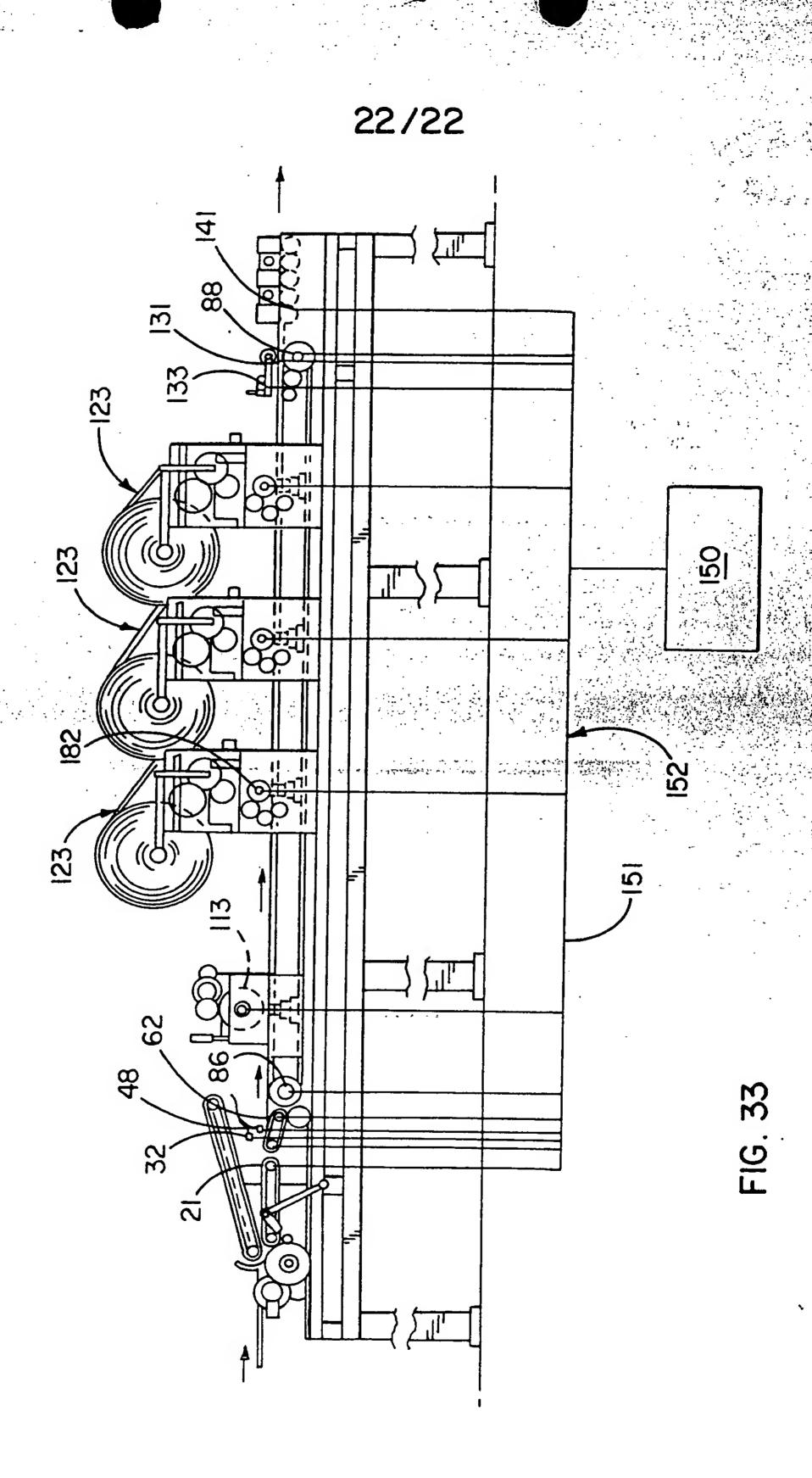


FIG. 32



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